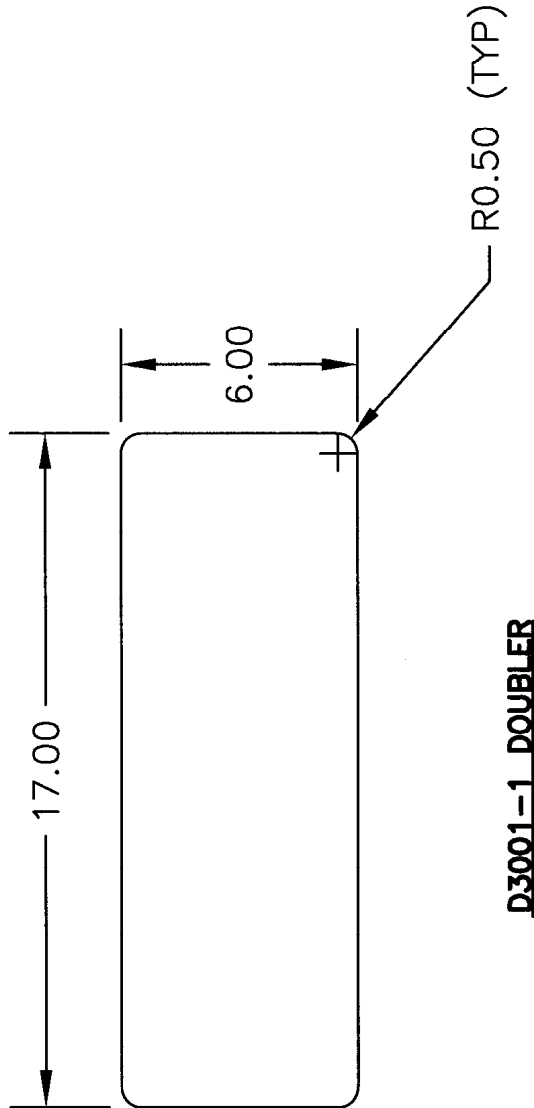


**DART**

DESIGN <i>gp</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3001	REV. B SHEET 1 OF 1
DATE 06.10.06		TITLE DOUBLER	SCALE 1:5
A	01.03.21	NEW ISSUE	
B	06.10.06	ADD BONDING PREP NOTE	

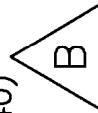
RELEASE

06.11.13



## NOTES:

- 1) MATERIAL: ALUMINUM 5052-H32/H34 SHEET, 0.040 THICK PER QQ-A-250/8 OR AMS 4016 (REF DART SPEC M5052H32S.040) OR ALUMINUM 6061-T6 SHEET, 0.040 THICK PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.040)  
2) PREPARE FOR BONDING TO COMPOSITE STRUCTURE PER DART QSI 006 4.10  
3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
5) ALL DIMENSIONS ARE IN INCHES  
6) BREAK ALL SHARP CORNERS TO 0.010 MAX



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